

## **TDS**

TECHNICAL DATA SHEETS DIAMOND POLYURETHANE WATER BASED

## DP 4000 DIAMOND SERIES

## PHOTOGRAPHIC ELASTIC WATER BASED

PRODUCTS: DP4000 CLEAR-Clear

**DP4005 WHITE-**White

**DP4010 THICKENER - Reducer** 

**DP4015 MIDWHITE -**White for colour scales

**FEATURES** : Excellent washing fastness,

Excellent working performance, (Appropriate for photographic print)

Excellent elasticity, Excellent coverage, Soft and silky touchness,

Complies with ecologic standards.

**APPLICATION** : Coloured by maximum % 5 of PG Group pigments. For getting more slipper and

softer ground than the ground printed directly with DP2005White, %20-70 percentage of DP4000 Clear Paste should be added in the DP 4005 White. This mixture increases and strengthens the elasticity, pressure strength and colour productivity. For a comfortable working condition and a softer handling, DP 4010 REDUCER in a %1-2 percentage must be used. For the dark coloured fabrics that have difficulties for print application like red and blue,% 5- 10 White,% 90-95 Clear mixtures should be printed. Supported by RB2601Superfix Catalyst in % 0,5-1 percentage is used in low temperature fixing applications. Washing of the prints in which Catalyst is used must be done next day. In colourfull prints (especially red) for better colouring, it is recommended to add %5 PG Group Pigments in to

DP 4015 COLORWHITE.

COLOUR : DP4000: Clear

DP4005: White DP4010: Clear Liquid DP4015: White

**PH** : DP400 Clear: 7.0±0,5

DP4005 White: 7.0±0,5 DP4010 Liquid: 8,5±1

DP4015 Colour White: 7,5±0,5

VISCOSITY :

DP4000 Clear: (Brookfield 25°C Cp:6,Rpm:10)40.000–90.000Cp

DP4005 White: (Brookfield 25°C Cp:7,Rpm:20)120.000-200.000Cp

DP4010 Liquid: (Brookfield 25°C Cp:2,Rpm:100)300-350Cp

DP4015 Colour White: (Brookfield 25°C Cp:7,Rpm:20)40.000-200.000Cp





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DENSITY: DP4000 Clear:1,05gr/ml

DP4005 White:1,43 gr/ml DP4010Liquid:1,07gr/ml

DP4015Colour White:1,17gr/ml

**SCREEN** : 55/T-120/T Treads/cm is recommended.

**FIXING** : 160°C-165°C in 1,5-2 minutes.

**CLEANING** : Screens and other equipments may be cleaned easily by pressure water.

**WASHING** : Sensitive programs in 40°C or below.

**PACKING**: Plastic Packing of White 25-70kg- Clear 18-60kg.

Note: Above mentioned qualified data is obtained from our R&D tests done in our own R&D labs. Supplied as General Knowledge and Information only and should not be considered as a Warranty Information. Printing Quality may change for different company conditions. Please start your production process after completing your own trial tests. Please stir before using the product and keep the product in room temperature.