

## CR 2708 BONDOCRACK CRACKING ADHESIVE

- PRODUCTS** : CR 2708 BONDOCRACK–Cracking Foil Adhesive & Flocking Binder
- FEATURES** : Supplies cracking effect for foil and flocking applications. Binds the foil very well during transfer. Because of that very high washing fastness, protects the brightness of the foil during washing. Suits as flocking binder for flock printing and keeps the same cracking effect. Complies with ecological standards, Oekotex Class II.
- APPLICATION** : **Foil Application**  
Screen should be clean, cells in screen have to be open,  
Plenty of amount is dropped out by a soft edged squeegee,  
Easy to use, works excellently in the screen and keeps the special features even on high fixing temperatures.
- Flocking Application**  
It is used by combining and stirring 2.5-3 % of RB2601 Superfix catalyst into the CR2708 BONDOCRACK adhesive. Should be printed over fabric in plenty of amounts. When printed in plenty of amounts, flocking binder is well binding the flocks thrown by the machine. It is essential to start flocking without any delay after the flocking binder is printed. Fabric that flocking binder is applied should be placed over a metal plate, and the flocking operation should be done by well ground system flocking machine. Needs well fixing.
- COLOUR** : Ecreu
- PH** : 8.5± 0,5
- VISCOSITY** : (Brookfield25°CSp:7,Rpm:20)60.000–120.000Cp
- DENSITY** : 1,12gr/ml
- SCREEN** : 34/T-43/T Threads/cm is recommended.
- FIXING** : Foil Application:Fixing temperature and time;165°C-170°C,2minutes.  
Flocking Application:Fixing temperature and time;165°C-170°C ,3 minutes.
- PRESSING** : Pressing temperature,time and pressure; 5-20 seconds in160°C-170°C and 5-6 bars pressure. (Type and features of Foil should be taken into consideration)
- CLEANING** : Screens and other equipments may be cleaned easily by pressure water.
- WASHING** : Should be reverse washed under 40°C with sensitive program.
- PAKETLEME** : Plastic Packing of 10-30kg.

Note : Above mentioned qualified data is obtained from our R&D tests done in our own R&D labs. Supplied as General Knowledge and Information only and should not be considered as a Warranty Information. Printing Quality may change for different company conditions. Please start your production process after completing your own trial tests. Please stir before using the product and keep the product in room temperature.